



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2370-1
Job Sheet 190210-A



Part No: D2370-1

Job Qty: 1 pcs

Part Name: Litter Frame Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/30/19

Job Tracking No:

Due Date: 3/22/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 13-07-22 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	QC 6	1 pcs	3/22/19	3/22/19	0.00	0.00	QC 6 - 38		
130	Small Fab - 2 - B4B	1 pcs	3/22/19	3/22/19	0.00	0.00	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		APR 30 2019
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
140	QC 5	1 pcs	3/22/19	3/22/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		68-6
							QC 5 - 30		OE
							QC 5 - 40		DAS
150	Packaging 3-1 - Stock - B4B	1 pcs	3/22/19	3/22/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S176715



Part: D2370-1

Job No: 190210-A

Serial No/Batch: S163267

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/30/19

				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
160	QC 21 - SA	1 pcs	3/22/19	0.00 0.00	QC 21 - SA - 21	DAS 30 3-22-19 APR 30 2019
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 120 - QC6- All purchased or subcontracted products
 Descriptions: 130 - Small Fab - 1- Assemble D2374 STUDS WITH HARDWARE as per Dwg D2370 2-Assemble d2379 belt as per dwg
 140 - QC5- Inspect part completeness to step on W/O - Check for loose rivet
 150 - Identify as per dwg & Stock LOCATION :ST208
 160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2374	Stud	4 pcs (4 ea)	130-Small Fab - 2 - B4B	5171899
D2378	Bolt	4 pcs (4 ea)	130-Small Fab - 2 - B4B	5102579
D2484	Locknut	4 pcs (4 ea)	130-Small Fab - 2 - B4B	5107637
NAS1149D0416J	Washer	4 Ea (4 ea)	130-Small Fab - 2 - B4B	fmB1511

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
130-Small Fab - 2 - B4B	D2374	4	50	0
	D2378	4	6	0
	D2484	4	64	0
	NAS1149D0416J	4	1,997	0

Part Specifications

Specifications could not be found.



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Tel (613) 632-5200
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D2370-1
Job Sheet 190210



Part No: D2370-1

Job Qty: 2 ea

Part Name: Litter Frame Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/6/19

Job Tracking No:

Due Date: 3/22/19

Created By: Chrisoula Tsimiklis

Type: Stock

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 13-07-22 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs		3/22/19	0.00	0.00	Purchasing - 1		MAR 18 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2 - 1 - Receive - B4B	2 pcs		3/22/19	0.00	0.00	Packaging 2 - 1 - B4B		MAR 18 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



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Container No: S163267



Part: D2370-1

Job No: 190210

Serial No/Batch: S163267

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/18/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	2 pcs	3/22/19	0.00 0.00	QC 6 - 38	
				QC 6 - 42	
				QC 6 - 9	DAS
				QC 6 - 68	MAR 29 2019 68
				QC 6 - 61	9-89
130 Small Fab - 2 - B4B	2 pcs	3/22/19	0.00 0.00		
140 QC 5	2 pcs	3/22/19	0.00 0.00		
150 Packaging	2 pcs	3/22/19	0.00 0.00	Packaging3	
160 QC21-SA	2 Ea	3/22/19	0.00 0.00	QC21	

Part Op 100 - Purchasing - Issue p/o: 042354 Order: Model 12-2A undrilled with grey pad & black belts Supplier: Ferno
 Descriptions: Aviation Letter of compliance required
 110 - Receive & Inspect for Damage & Mat'l Certs - Insure that letter of compliance is attached to w/o
 120 - QC6- All purchased or subcontracted products
 130 - Small Fab - 1- Assemble D2374 STUDS WITH HARDWARE as per Dwg D2370 2-Assemble d2379 belt as per dwg
 140 - QC5- Inspect part completeness to step on W/O - Check for loose rivet
 150 - LOCATION :ST208

CT 42

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2370-1P	Litter Frame Assembly	2 pcs (1 ea)	100-Purchasing	516326d
D2374	Stud	8 pcs (4 ea)	130-Small Fab - 2 - B4B	51490V
D2378	Bolt	8 pcs (4 ea)	130-Small Fab - 2 - B4B	5102578
D2484	Locknut	8 pcs (4 ea)	130-Small Fab - 2 - B4B	
NAS1149D0416J	Washer	8 Ea (4 ea)	130-Small Fab - 2 - B4B	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2370-1P	2	0	0
130-Small Fab - 2 - B4B	D2374	8	27	0
	D2378	8	31	0
	D2484	8	49	0
	NAS1149D0416J	8	2,176	0

Part Specifications	
Specifications could not be found.	

ST006
ST006
GA127
GA119



Dart Aerospace Ltd.
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K6A 1K7
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Tel (613) 632-5200

PURCHASE ORDER PO042354



Supplier: FER002-VU
Ferno Aviation Inc.
735-B Branch Dr.
Alpharetta, GA 30004 USA
Phone: 770 521 1005
Fax: 770 521 0910

PO No: PO042354
PO Date: 1/22/19
Due Date: 2/28/19
Purchase Order Revision: *raised*
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 15
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	189293	D2370-1P			Litter Frame Assembly As Per Dwg D2370 MODEL 12-2A UNDRILLED WITH GREY PAD & BLACK BELTS	Firmed	-	2/28/19	2 pcs	0 pcs	2 pcs	\$1,853.00/pcs	\$3,706.00
2	190210	D2370-1P			Litter Frame Assembly As Per Dwg D2370 MODEL 12-2A UNDRILLED WITH GREY PAD & BLACK BELTS	Firmed	-	3/22/19	2 pcs	0 pcs	2 pcs	\$1,853.00/pcs	\$3,706.00

Grand Total: \$7,412.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS



735B Branch Drive
735-B Branch Dr
Alpharetta, GA 30004

Packing Slip

DATE	PACKING SLIP NO.
3/12/2019	19511

BILL TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Attn: Accounts Payable

SHIP TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Ref: PO042354

P.O. NUMBER	TERMS	REP	SHIP DATE	SHIP VIA	FOB	
PO042354	Net 30	CW	3/12/2019	Fed-X Ground	Alpharetta,GA	
ITEM	DESCRIPTION				QTY ORD.	QTY DEL.
12-2A (DART)	12-2A Litter Assembly W/Gray FAA Approved cover/pad assy. and Black FAA approved patient restraints (HS Code 8803.30.00.00), Serial # 19N409445, 19N409446 Order will ship via Fed-X Ground using account #151793240.				4	2

Thank you for your order!

FERNO *Aviation, INC.*

735B Branch Drive
Alpharetta, GA 30004

Telephone: 770.521.1005
Fax: 770.521.0910

CERTIFICATE OF CONFORMANCE

Date: 3/12/19
Customer: Dart Aerospace
PO Number: 042354 ✓

Part No	Description	Serial No
12-2A (Dart) ✓	12-2A Litter w/ Gray cover, FAA restraints and Heat Shield	✓ 19N409445, ✓ 19N409446

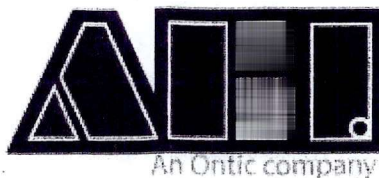
DAS
68
9-89

We hereby certify that all items in the above shipment have been produced, inspected and found to be in compliance with applicable drawings, customer specifications, and purchase order requirements. All documents utilized were the latest revision in effect on the date of this order, or as specified by buyer.

Earl Choy

Earl Choy
QA, Ferno Aviation

Aircraft Belts Inc.
1476 Telecom Drive
Creedmoor NC 27522



Form: SC-108B
Phone: (800) 847-5651
Fax: (919) 956-4220

Print Date: 1/18
Print Time: 9:3
Page:

FAA R.S. #: YB1R632K

PACKING SLIP / CERTIFICATION

Packing Slip: 27360

Cust. ID: F38

TERMS: Net 30

Ship To:

Ferno Aviation
735-B Branch Drive
Alpharetta GA 30004

Sold To:

Ferno Aviation
735-B Branch Drive
Alpharetta GA 30004

PO: 11594
Ship Date: 1/18/2019

Ship Via: UPS 1- Ground
SO: 103764

FOB: ORIGIN
Sales Person: Duncan, Virginia

***** Ship UPS Ground on acct # E1129E *****

Line	Planned Qty	Shipped Qty	Backorder	Part Number	Revision
1	50.00 EA	50.00	0.00	STFL	E
Description: STFC3030-810 Stretcher Belt -					
2	25.00 EA	25.00	0.00	SUF	A
Description: SUF303042-810					

DAS
68
9-89

3437

1/24/19

CERTIFICATION

This is to certify that the above components have been manufactured, rebuilt or repaired and inspected in accordance with current Federal Aviation Regulations: TSO-C22 and/or TSO-C114 and found airworthy for service unless otherwise noted. The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those desiring to install either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the administrator. Details of this manufacture, rebuild or repair are on file at this facility. Refer to packing slip for additional details.

BY:

Robert A. Noack